

PG-EG Actuator

Hydraulic Powered Electric Actuator for Engine Control

Application

The PG-EG Actuator is used on diesel engines to replace PGA/PGG/PGE-type governors, providing the advantages of electronic control with the convenience of the existing PG-type drive and linkage. We recommend the PG-EG Actuator for installations involving unattended starts.

The actuator does not need a separate oil supply.

The actuator operates with drive speeds from 200 to 1200 rpm. Applications with a high drive speed or high ambient temperatures may require an oil cooler.

Description

The PG-EG Actuator converts a given electrical input signal into a proportional hydraulic output shaft position, to control engine fuel flow. The actuator provides the muscle for Woodward analog and digital controls.

The PG-EG Actuator is available with several servo options, giving a full range of work and torque output (see table on next page).

All current PG governor bases (designed to exactly fit any drive designed for a PGE locomotive governor, PGA or PGG governor) can be used with the PG-EG.

The proven PG pump and accumulator is reversible or may be set for one-way rotation (advised for generator applications).

The actuator uses standard PG output shafts and power levers. The PG-EG actuator will adapt to most engines being built today and is available for retrofit to most existing engines, in many cases without changes to linkage drive or other configurations.

Maintenance procedures are similar to those needed with a PG governor.

The actuator's electric-to-hydraulic transducer uses a Woodward-built torque motor which converts the 0–200 mA control signal to a given output position.

This actuator is available for use with either direct- or reverse-acting electronic controls. Direct-acting actuators will cause a shutdown if the electrical current to the actuator is lost or interrupted.

Direct- and reverse-acting units use the same hardware and can be re-calibrated from one into the other.

A 140 μ m wire-mesh filter is accessible from the outside of the PG-EG. The filter protects the small orifice in the pilot valve, which is an integral part of the electric actuator.



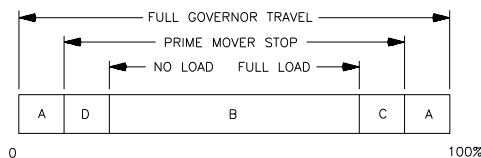
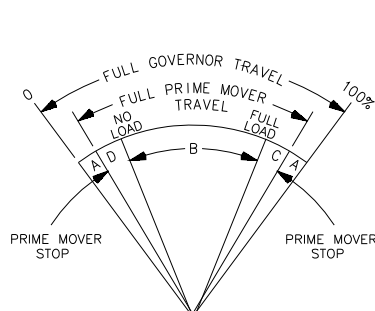
- Proportional electric/hydraulic actuator
- Rotary output
- Works with all Woodward 0–200 mA output electronic controls
- Self-contained oil supply

Specifications

Control Qualities

Hysteresis	Within 3% of maximum travel when measured over full travel. Within 0.5% of maximum travel when measured over 4% of full travel at 0.1 Hz.
Temperature Drift	Nominally ± 1 degree per 38 °C (100 °F)
Time Constant	65 to 85 ms for ± 50 mA step with 1379 kPa (200 psi) actuator oil pressure and 80 SUS viscosity oil
Linearity	Within 2.5% of full travel

Work Output



- A - OVERTRAVEL TO INSURE PRIME MOVER STOPS ARE REACHED.
 B - NO LOAD TO FULL LOAD TRAVEL - NORMALLY 2/3 OF FULL GOVERNOR TRAVEL IS RECOMMENDED.
 C - TRAVEL REQUIRED TO ACCELERATE THE PRIME MOVER.
 D - TRAVEL REQUIRED TO DECELERATE OR SHUT DOWN PRIME MOVER.

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MAXIMUM WORK CAPACITY OVER FULL GOVERNOR TRAVEL OF 42° IS * . SEE ABOVE FOR RECOMMENDED GOVERNOR OUTPUT TRAVEL. IN SPECIAL APPLICATIONS MIN AND MAX PRIME MOVER STOPS MAY BE OUTSIDE THE GOVERNOR STOPS.

Type	12	29	58	200	300	500
Sump Capacity	1.4 liters 1.5 qt US	1.4 liters 1.5 qt US	1.4 liters 1.5 qt US	6.2 liters 6.5 qt US	6.2 liters 6.5 qt US	6.6 liters 7.0 qt US
Maximum Work Output	16 J 12 ft-lb	39 J 29 ft-lb	79 J 58 ft-lb	237 J 175 ft-lb	422 J 311 ft-lb	648 J 478 ft-lb
Rotary Travel	30°	30°	30°	42°	42°	42°
Serrated Output Shaft Dimension	0.750-48	1.000-48	1.000-48	1.125-48	1.500-60	1.500-60
Weight	39-54 kg 85-120 lb	39-54 kg 85-120 lb	39-54 kg 85-120 lb	159 kg 350 lb	159 kg 350 lb	227 kg 500 lb
Maximum Drive Speed Range	200-1200 rpm	200-1200 rpm	200-1200 rpm	200-1200 rpm	200-1200 rpm	200-1200 rpm
Recommended Drive Speed	250-1000 rpm	250-1000 rpm	250-1000 rpm	400-1000 rpm	400-1000 rpm	400-1000 rpm
Internal Hydraulic Pressure	690 kPa 100 psi	690 kPa 100 psi	1724 kPa 250 psi	1379 kPa 200 psi	2482 kPa 360 psi	1931 kPa 280 psi

All standard PG bases are available for PG-EG 12, 29, and 58 (see manual 36693, PG Base Assemblies).

Construction	Base and power block are cast iron. Column is aluminum. Internal parts are case-hardened steel.
Vibration Resistance	Random: 0.01 G ² /Hz at 10 Hz, 0.1 G ² /Hz at 100 Hz, 0.1 G ² /Hz at 1000 Hz, 0.05 G ² /Hz at 2000 Hz (12.8 Grms); 3 hours per axis. Woodward advises that PG-EG actuators be equipped with an oil spray to minimize the effects of vibration.

Header Optional Features

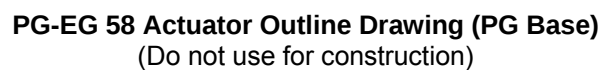
Booster Servomotor	A booster servomotor may be used with the PG-EG to help the prime mover start quickly by moving the actuator output toward the maximum-fuel position at start-up.
Governor Heat Exchanger	A remote heat exchanger may be required to lower governor oil temperatures in applications where governor oil tends to exceed 93 °C (200 °F).

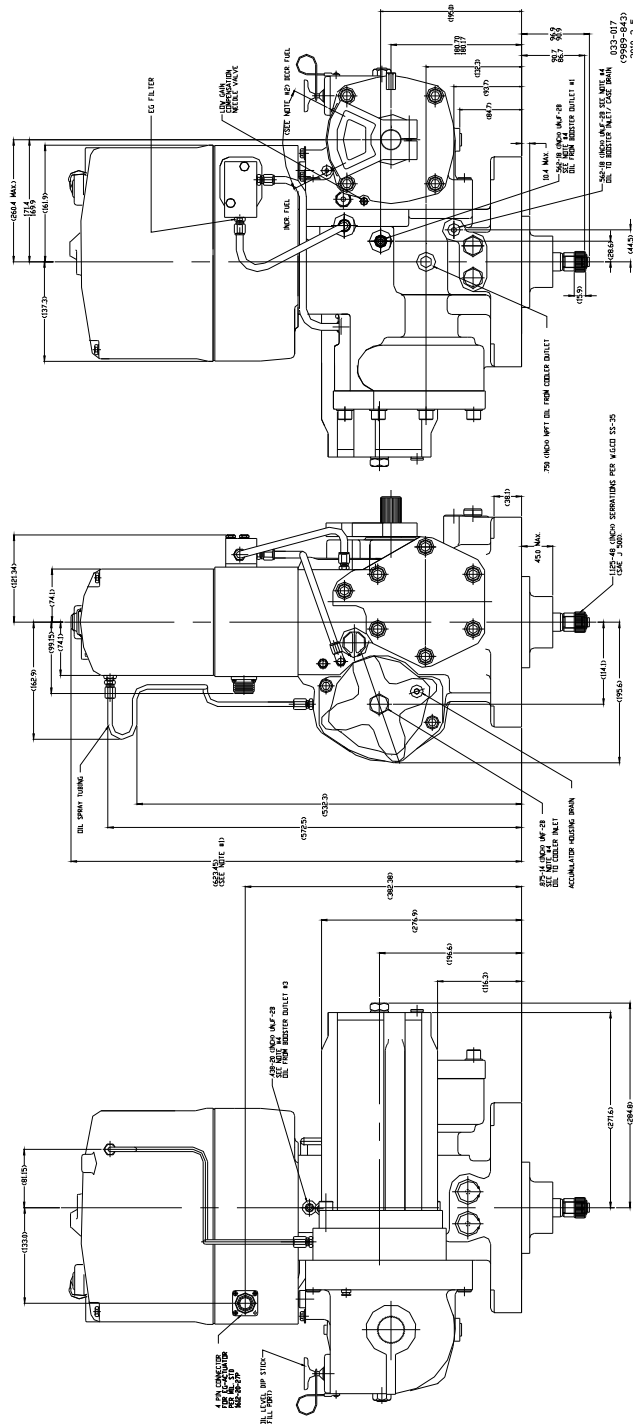
Drive/Hydraulic Specifications

Drive Speed and Rotation	200 to 1200 rpm. Available with check valves or with plugs (for fixed CW or CCW operation). Woodward recommends the use of plugs for applications with drive speeds above 1000 rpm. NOTE —Drive power for different types of PG-EG actuators will vary depending upon speed, internal pump pressure, pump volumetric displacement, pump efficiency, and oil viscosity. Contact Woodward if further information is required.
Hydraulic Supply	Self-contained sump. See Woodward Manual 25071, Oils for Hydraulic Controls, for specific recommendations. In most cases, the same type and weight of oils used in the engine can be used in the governor.
Ambient Temperature Range	-29 to +93 °C (-20 to +200 °F)
Operating Temperature	-29 to +104 °C (-20 to +220 °F), within the limits of the oil being used in the governor.

Electrical Specifications

Electrical Connector	4 pin connector per MS 3108E-14S-2S (4 socket), located in column.
Coil Resistance	23-26 Ω at 20 °C
Technical Manual	36637





PG-EG 200 Actuator Outline Drawing
(Do not use for construction)



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